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Tool selection error

DESCRIPTION	<p>Following tool selection error, we have solve the trouble by change: K7.3 from 0 to 1 K12.4 from 1 to 0 Could you please explain me why those modifications have solved the trouble?</p>
OVERHAUL OF PROCESS	<p>As 2 layer of tool mix index alarm K7.3 erase and K12.4 for not appear/not appear after power off/on is for software research use only. For operator use are K5.4, 5.5, 5.6, 6.0 instead. We'll try to update manual for hidden some keep relay description those may cause dangerous to operator & machine.</p>